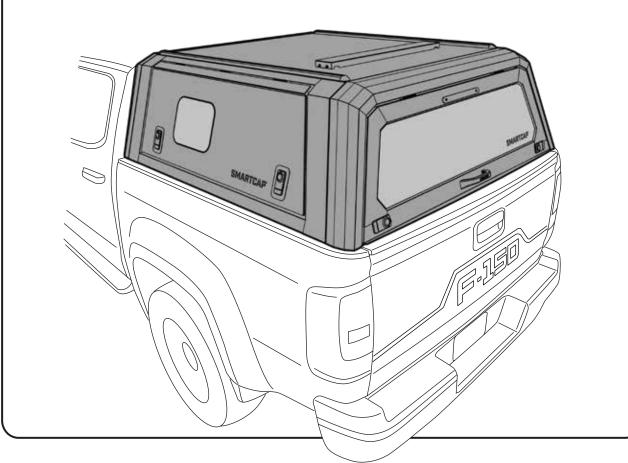
### **SMARTCAP**<sup>®</sup>

### **INSTRUCTION GUIDE FORD F-150 EDITION** 2021-2023 (4TH GENERATION)



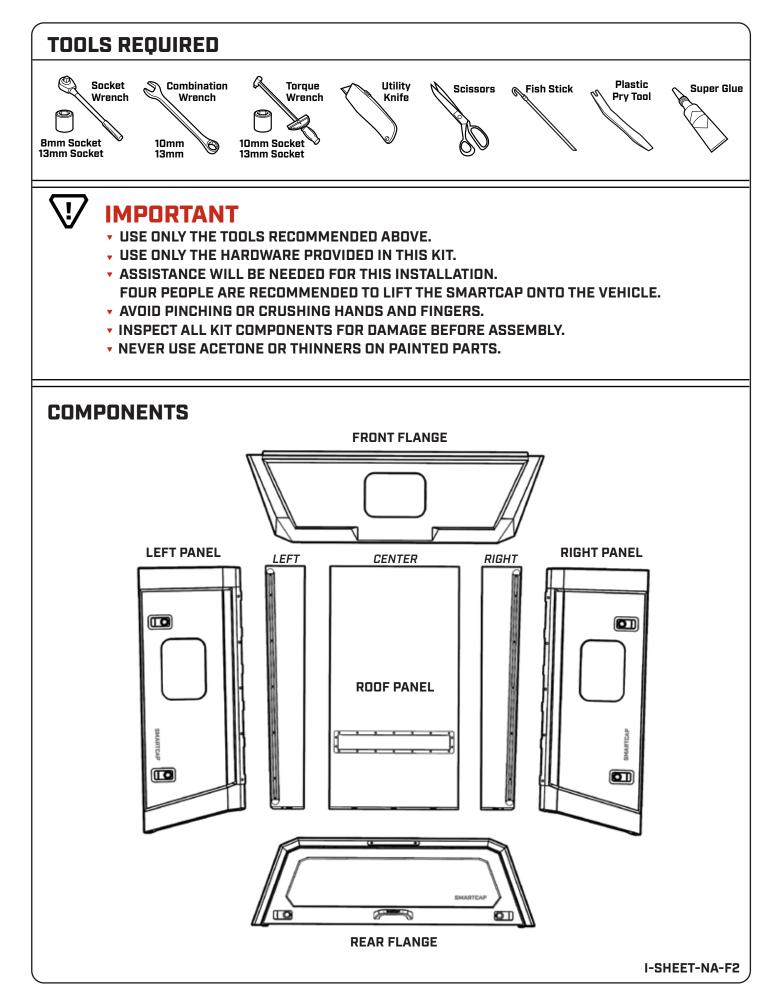
- **• PREPARE A CLEAN WORK AREA.**
- ▼ WE RECOMMEND A MINIMUM OF 2 PEOPLE FOR ASSEMBLY.
- ENSURE THE REQUIRED TOOLS ARE PRESENT AND ALL HARDWARE CONTENTS ARE ACCOUNTED FOR.
- NEVER USE ACETONE OR THINNERS ON PAINTED PARTS.
- READ THROUGH THE ENTIRE INSTRUCTION GUIDE BEFORE STARTING THIS PROCEDURE AND FOLLOW THE STEPS CAREFULLY TO AVOID ANY DAMAGE TO THE COMPONENTS OR THE VEHICLE.

### SMARTCAP.COM

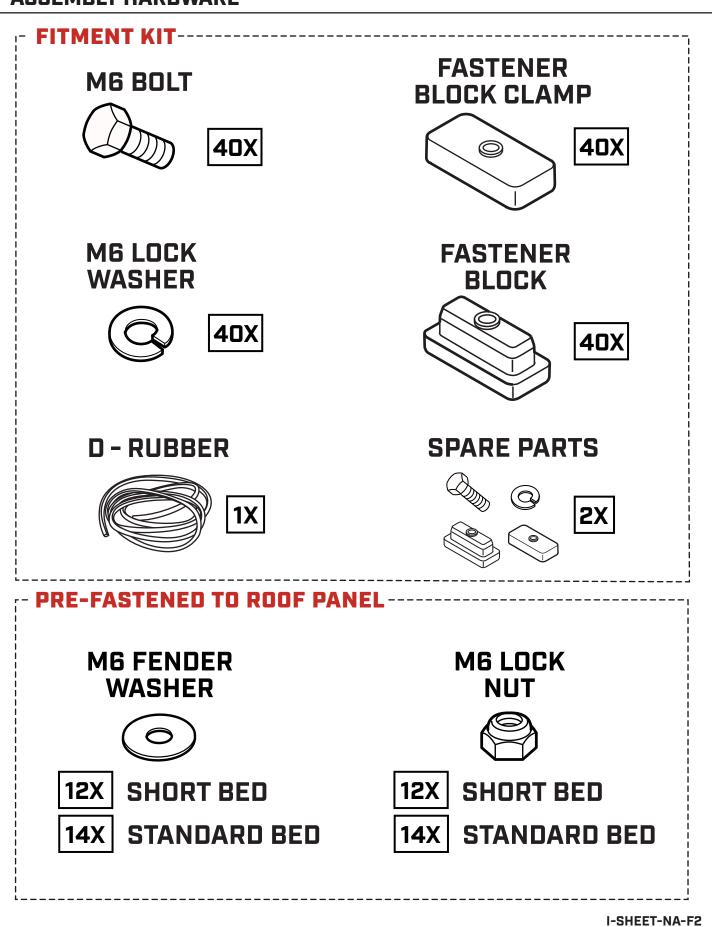
SUPPORT.NA@SMARTCAP.COM - NORTH AMERICA SUPPORT.SA@SMARTCAP.COM - REST OF WORLD

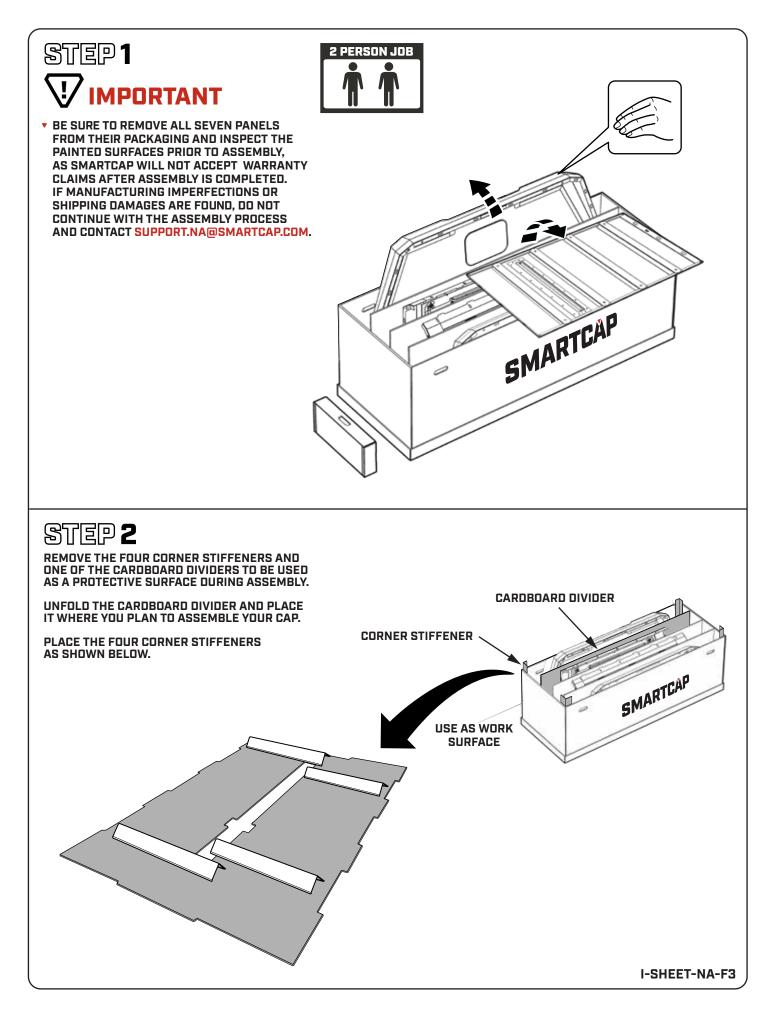


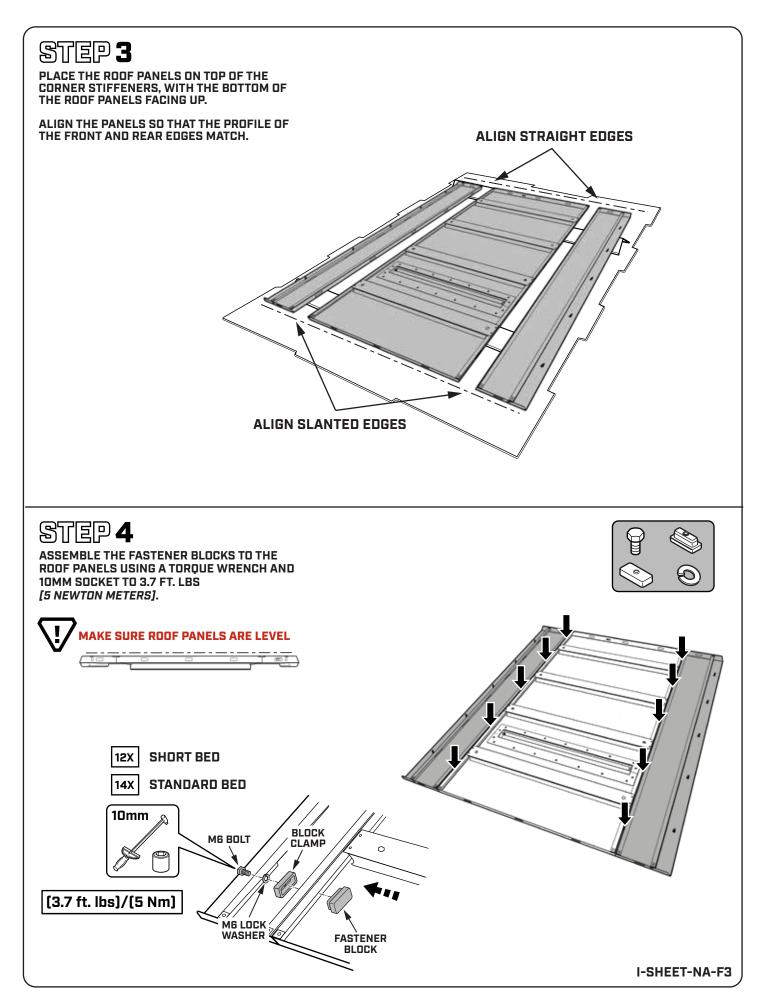
I-SHEET-NA-F2

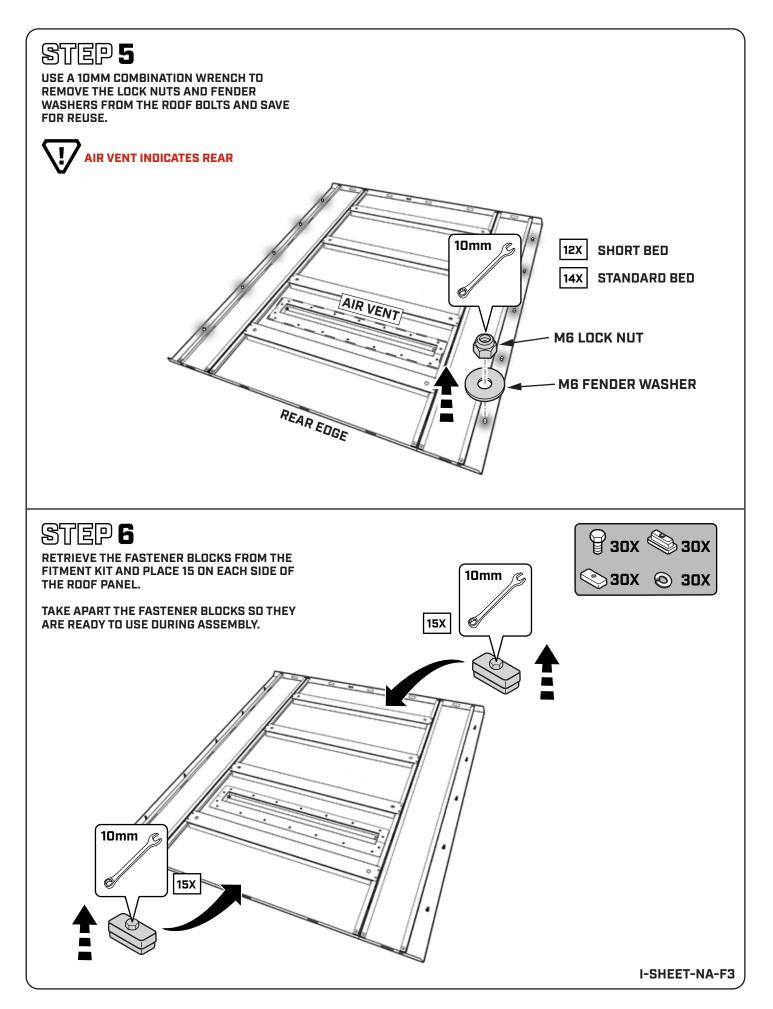


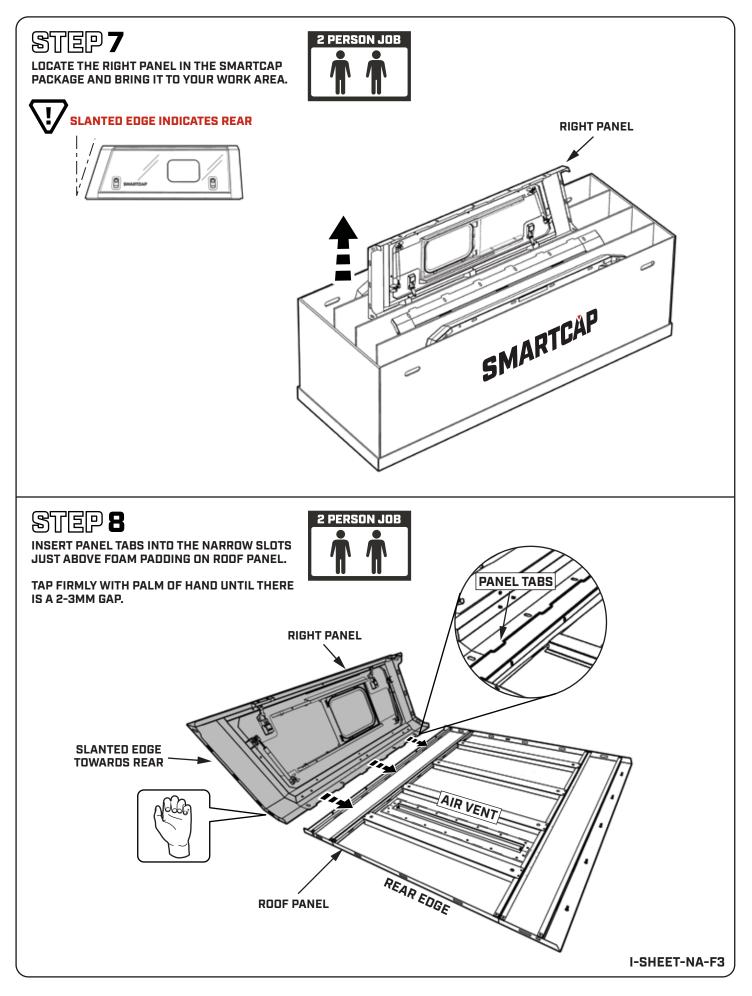
### **ASSEMBLY HARDWARE**

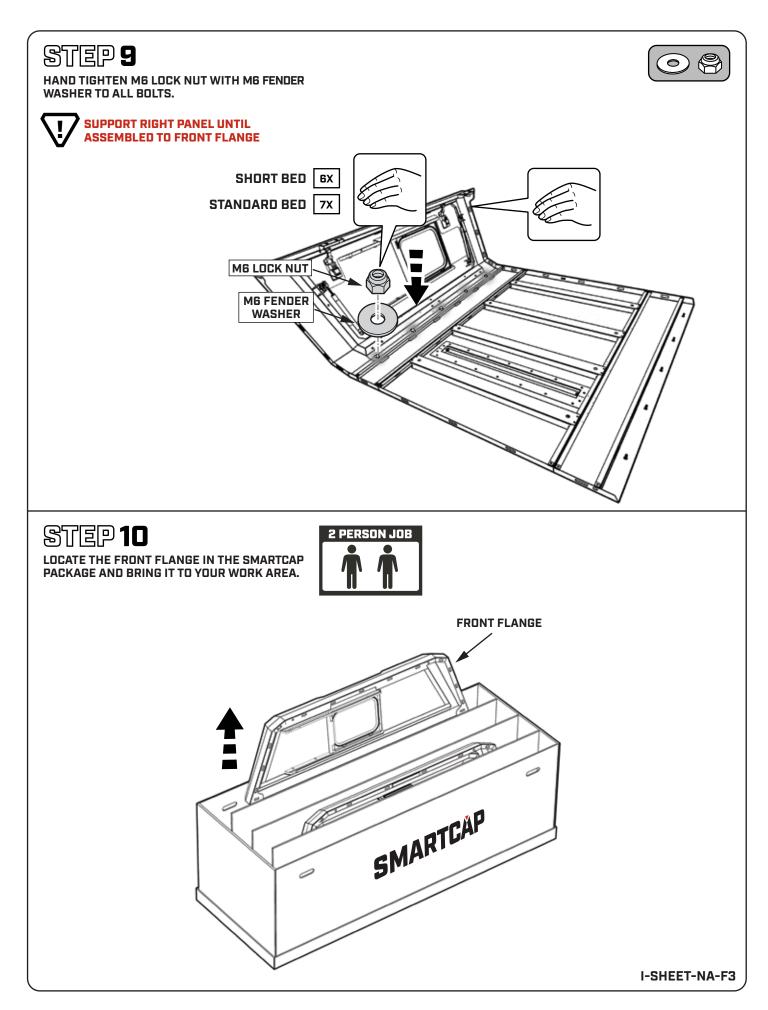


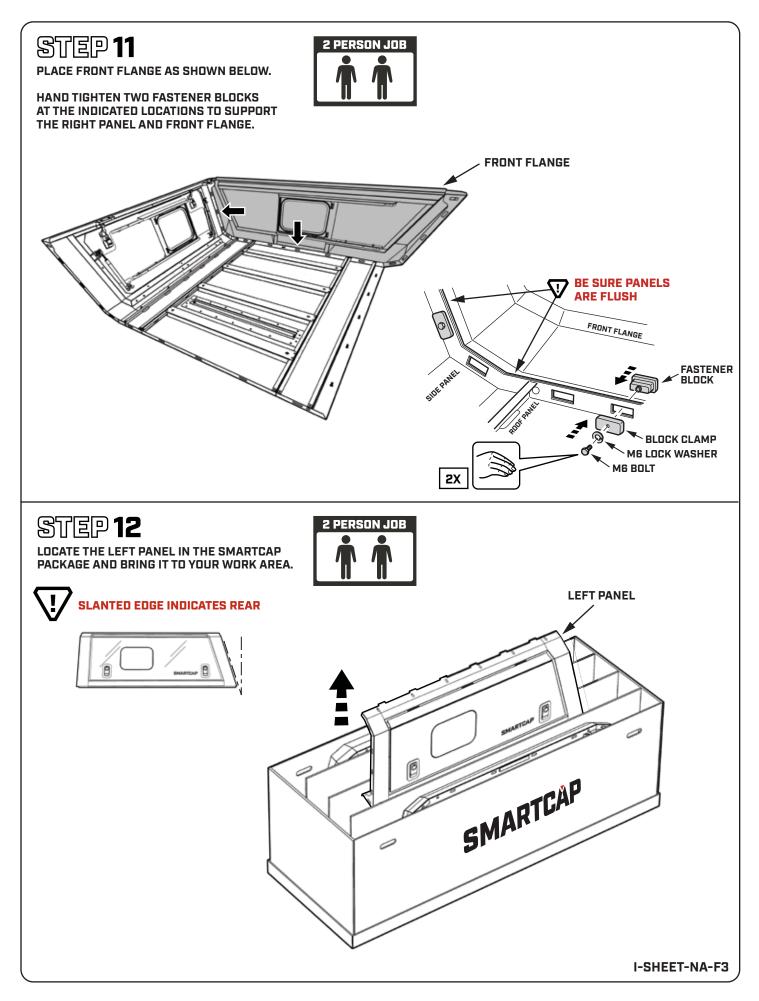


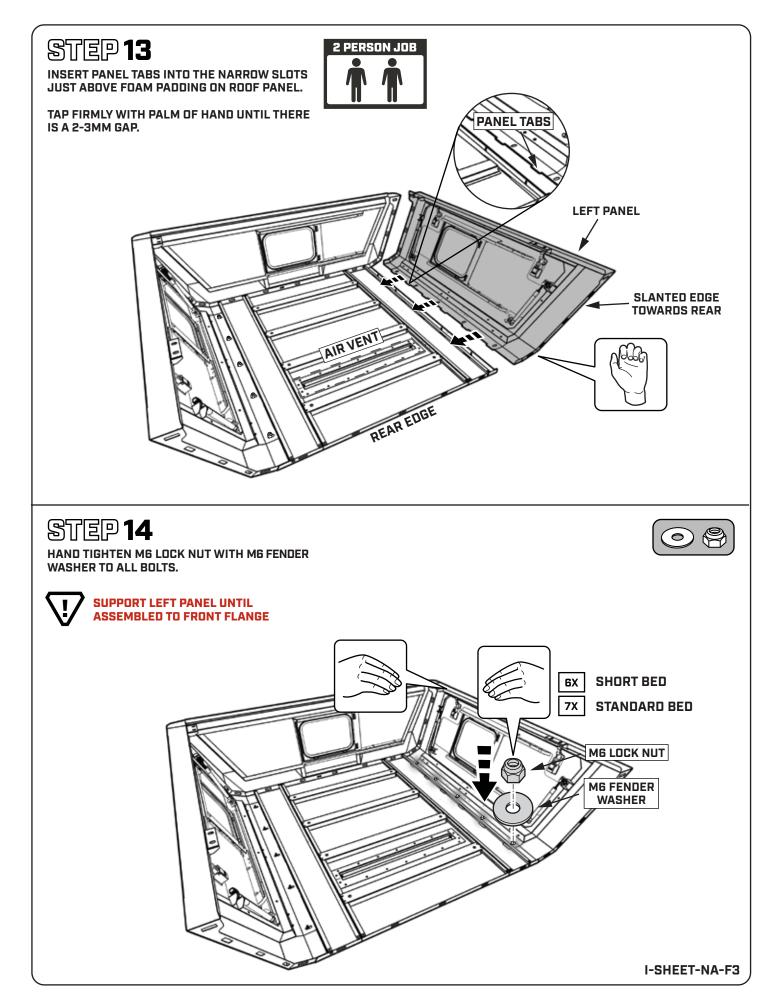










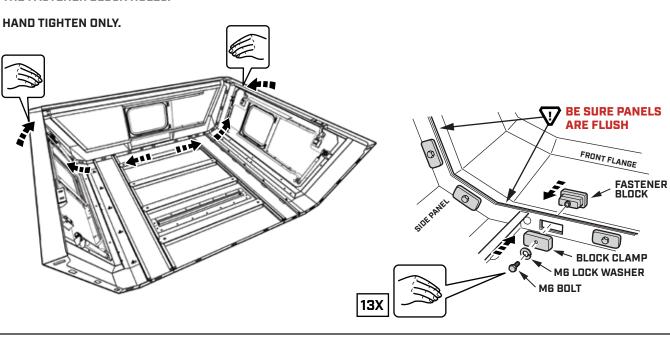


INSTALL HARDWARE ALONG FRONT FLANGE WITH BOLT ON INSIDE.



START AT CENTER OF THE FRONT FLANGE AND WORK YOUR WAY OUTWARDS.

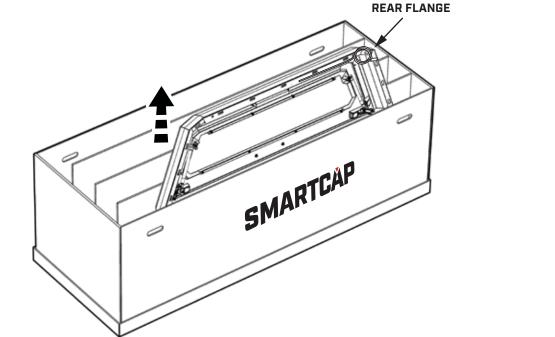
ADJUST LEFT AND RIGHT PANELS TO ALIGN THE FASTENER BLOCK HOLES.



## STEP 16

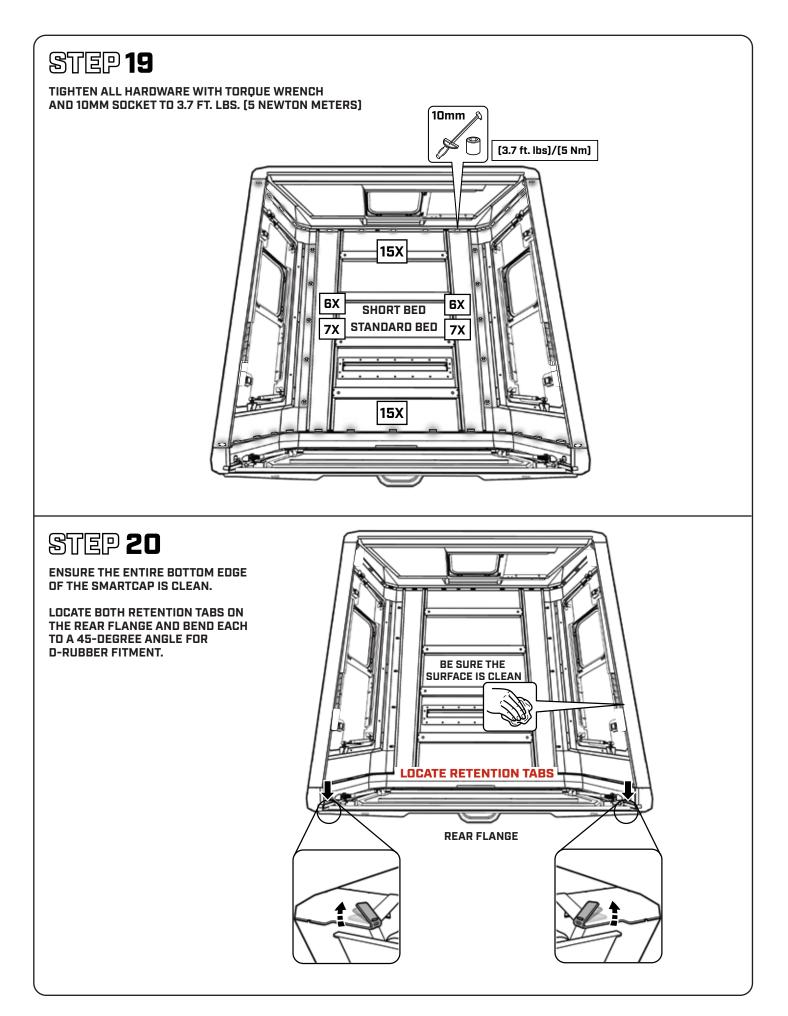
LOCATE THE REAR FLANGE IN THE SMARTCAP PACKAGE AND BRING IT TO YOUR WORK AREA.

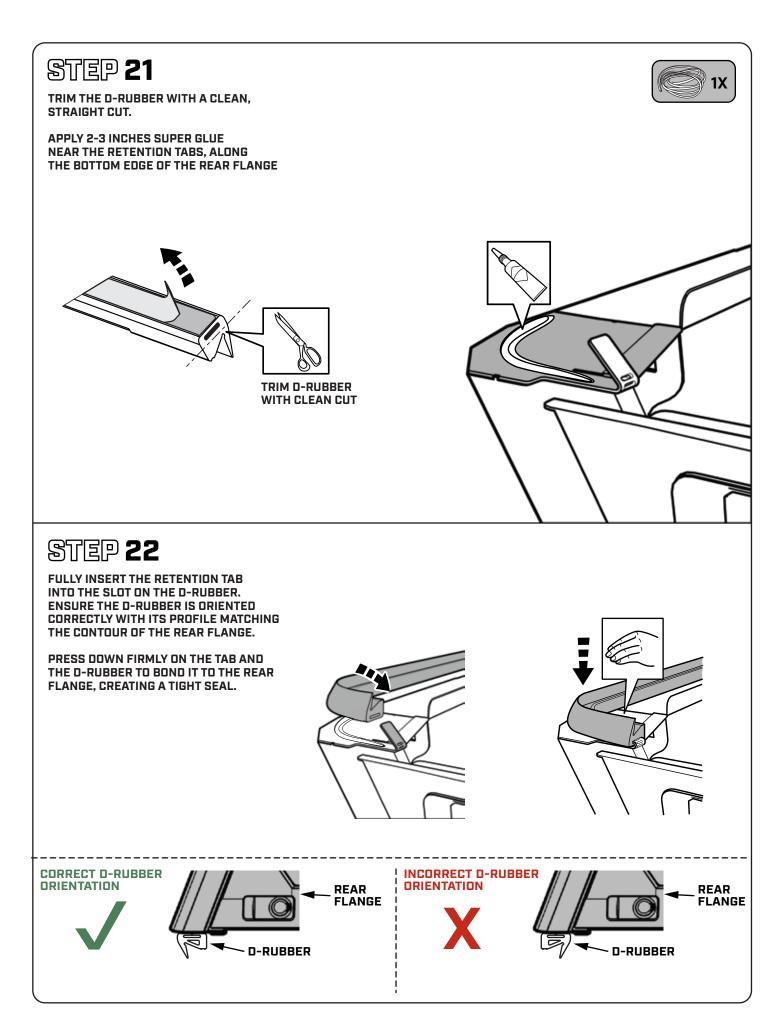




I-SHEET-NA-F3

STEP 17 2 PERSON JOB PLACE REAR FLANGE AS SHOWN BELOW. STEP 18 **2 PERSON JOB INSTALL HARDWARE ALONG REAR FLANGE** WITH BOLT ON INSIDE. START AT CENTER OF THE REAR FLANGE AND WORK YOUR WAY OUTWARDS. ADJUST LEFT AND RIGHT PANELS TO ALIGN THE FASTENER BLOCK HOLES. HAND TIGHTEN ONLY. **BE SURE PANELS ARE FLUSH** FRONT FLANGE FASTENER BLOCK SIDEPANE - BLOCK CLAMP 0 M6 LOCK WASHER M6 BOLT 15X







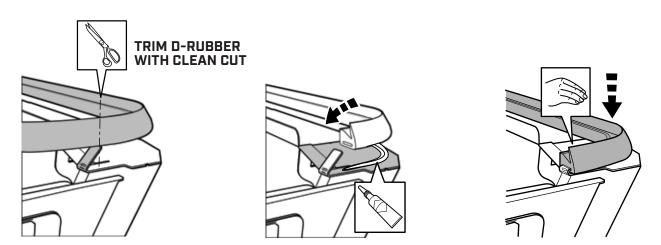
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### STEP 24

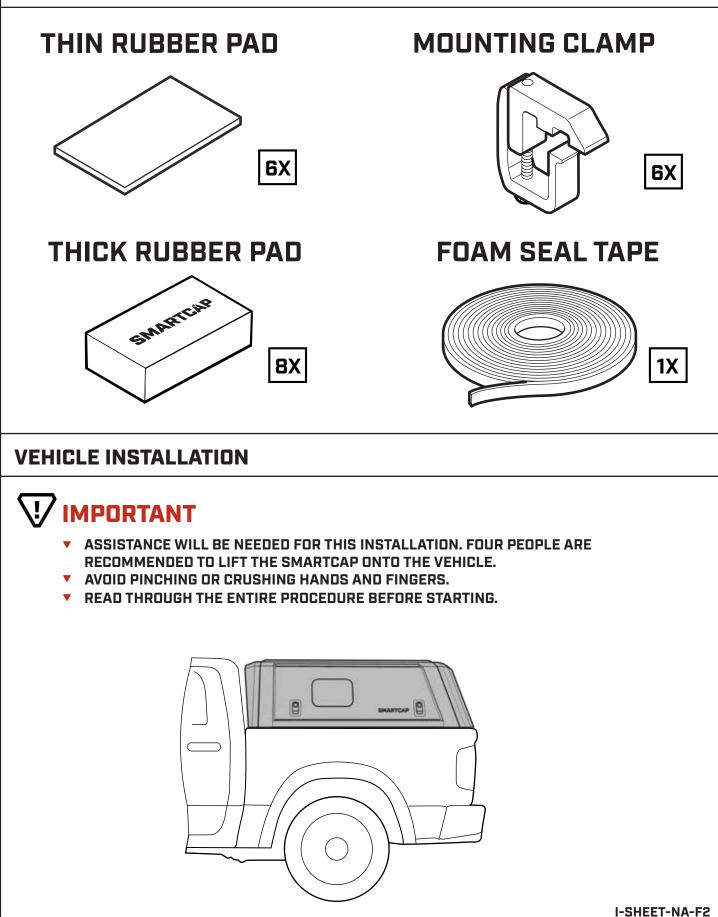
TRIM ANY EXCESS D-RUBBER BEYOND THE EDGE FOR A NEAT FINISH.

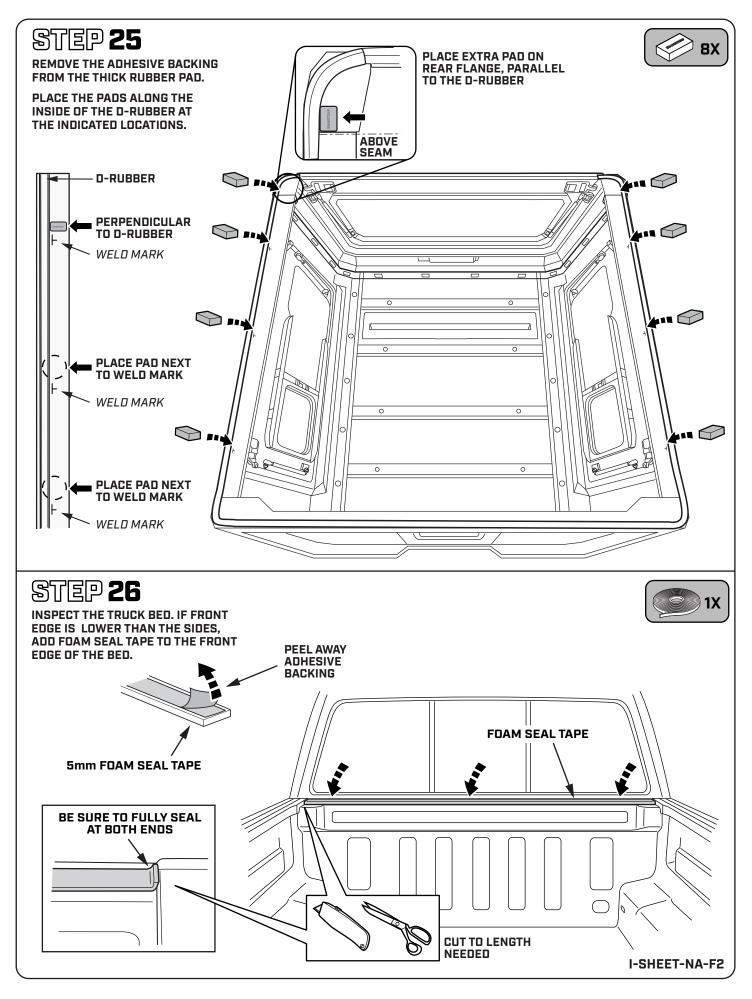
APPLY 2-3 INCHES OF SUPER GLUE NEAR THE RETENTION TAB, ALONG THE BOTTOM EDGE OF THE REAR FLANGE. FULLY INSERT THE RETENTION TAB INTO THE SLOT ON THE D-RUBBER.

PRESS DOWN FIRMLY ON THE TAB AND THE D-RUBBER TO BOND IT TO THE REAR FLANGE, CREATING A TIGHT SEAL.



### **INSTALLATION HARDWARE**

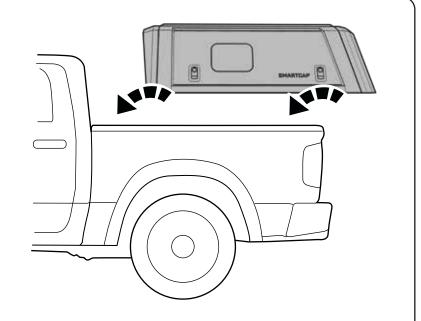




USE 4 PEOPLE TO LIFT THE ASSEMBLED SMARTCAP ONTO THE TRUCK BED.

TO AVOID DAMAGE TO THE D-RUBBER, DO NOT SLIDE THE SMARTCAP INTO PLACE.



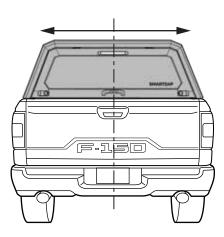


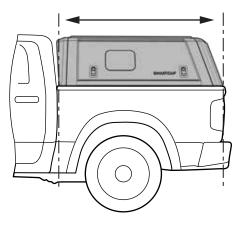
### STEP 28

CHECK THAT THE SMARTCAP IS PROPERLY POSITIONED AND CENTERED ON THE TRUCK BED.

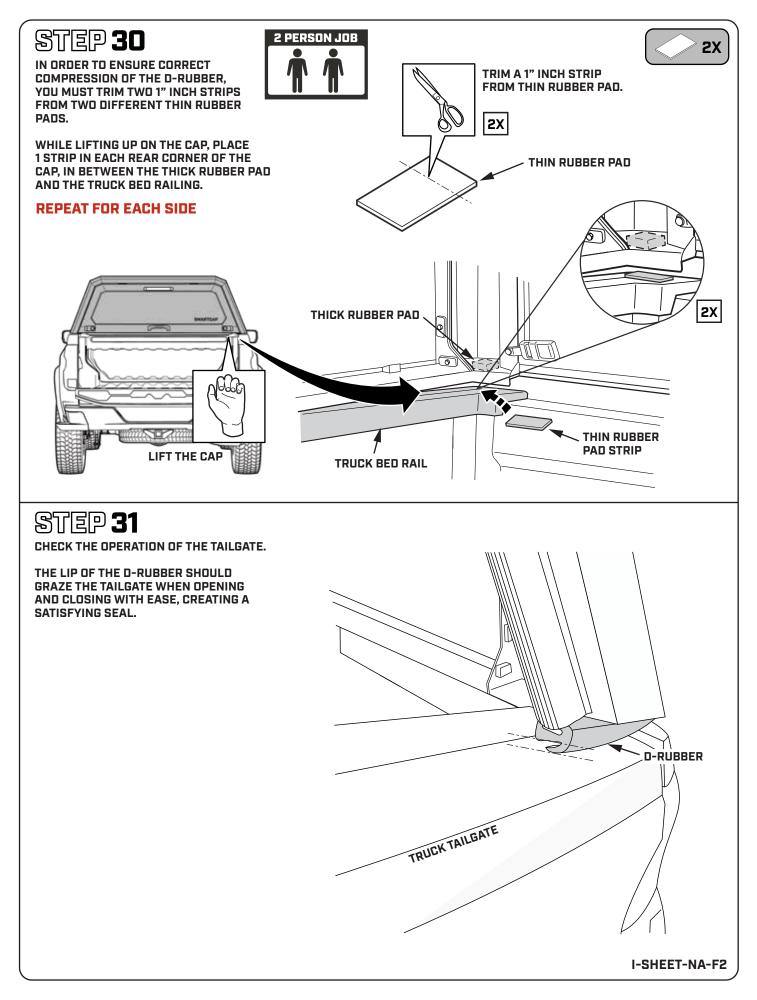
IT'S IMPORTANT THAT THE SMARTCAP IS NOT PUSHED TOO FAR FORWARD, LEAVING A GAP BETWEEN THE SMARTCAP AND THE CAB.

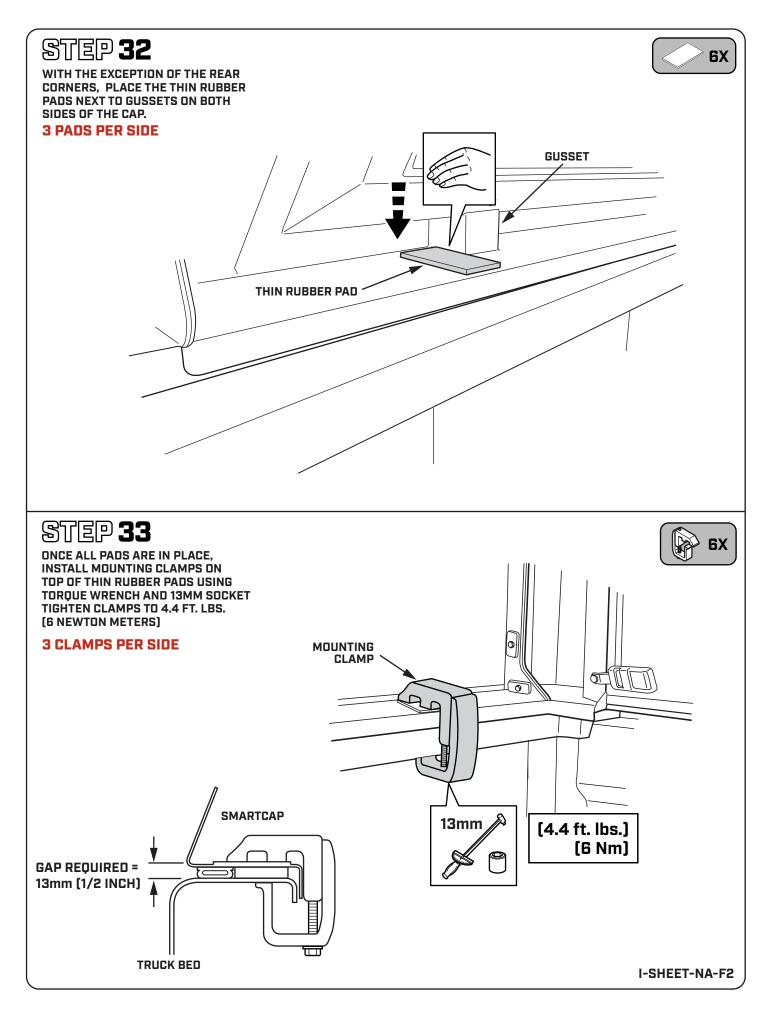


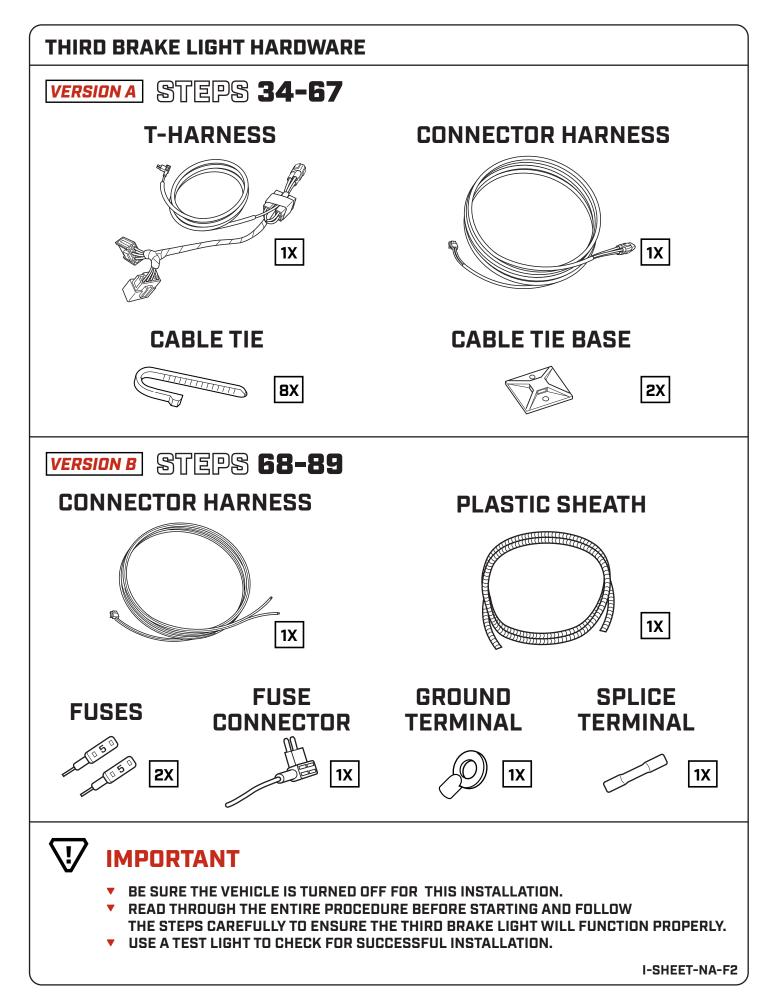


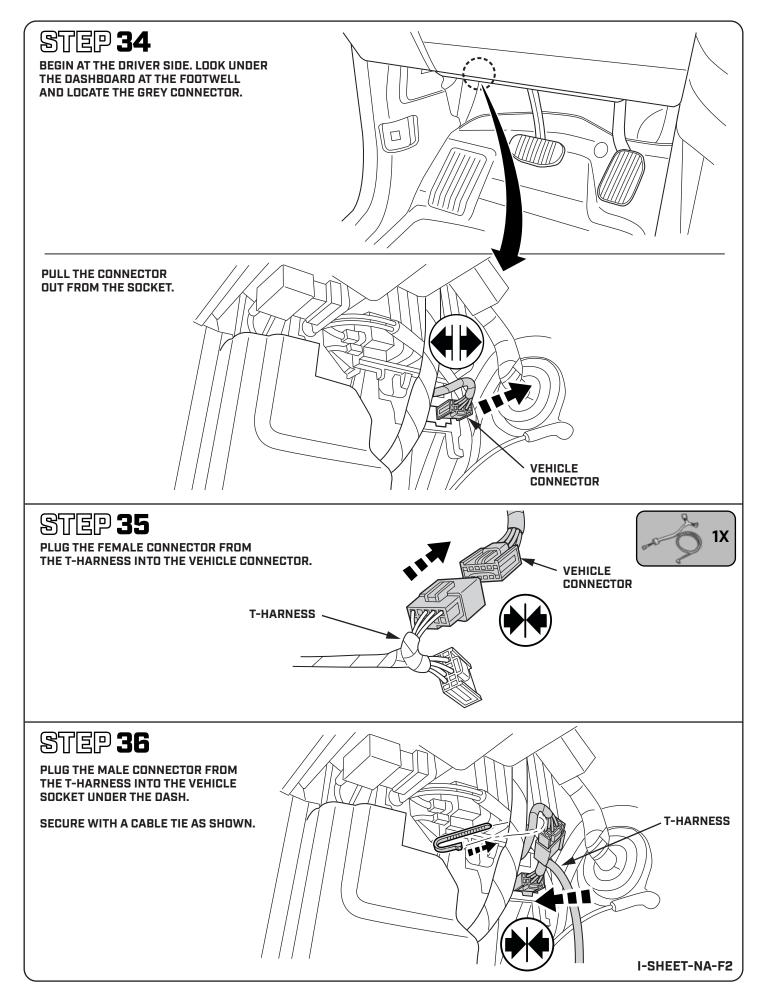


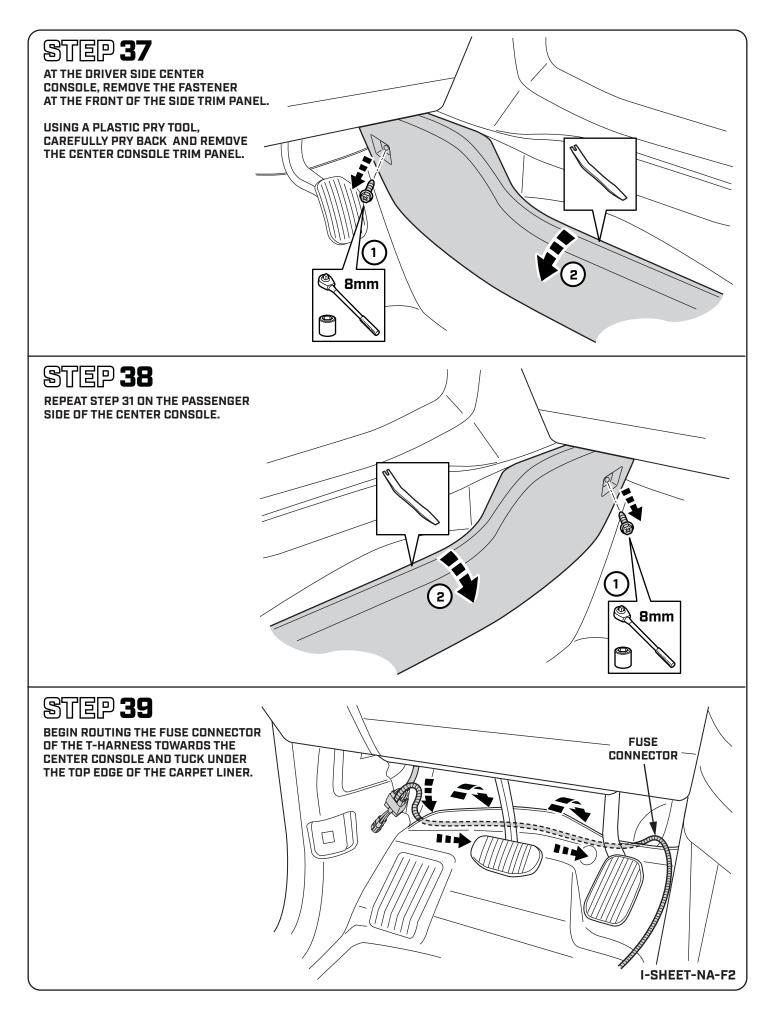
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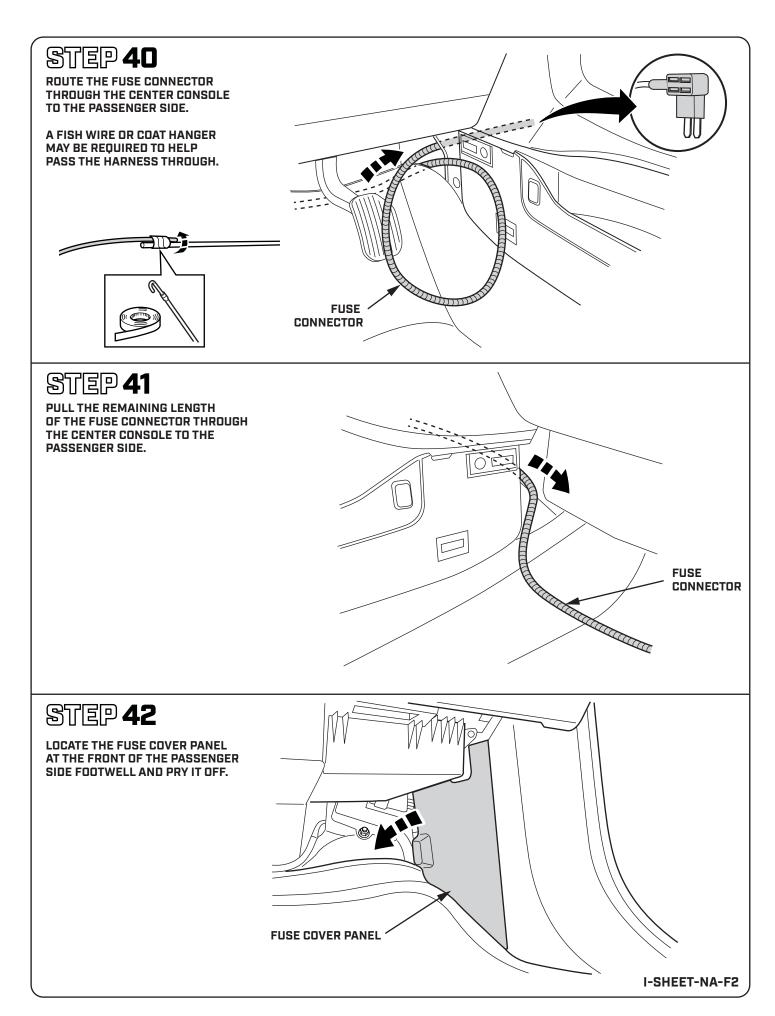




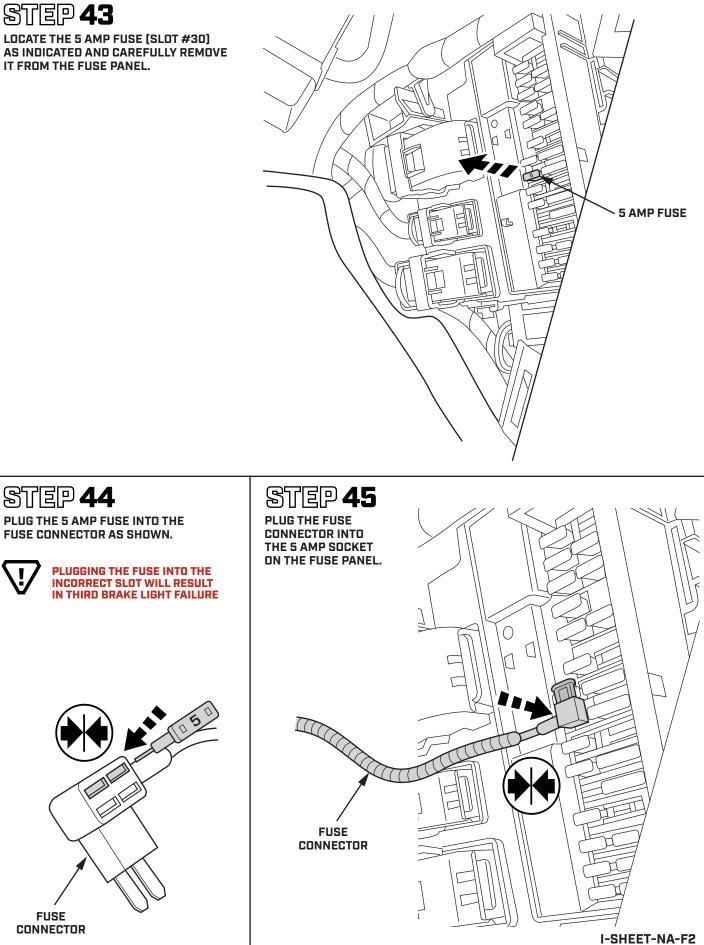


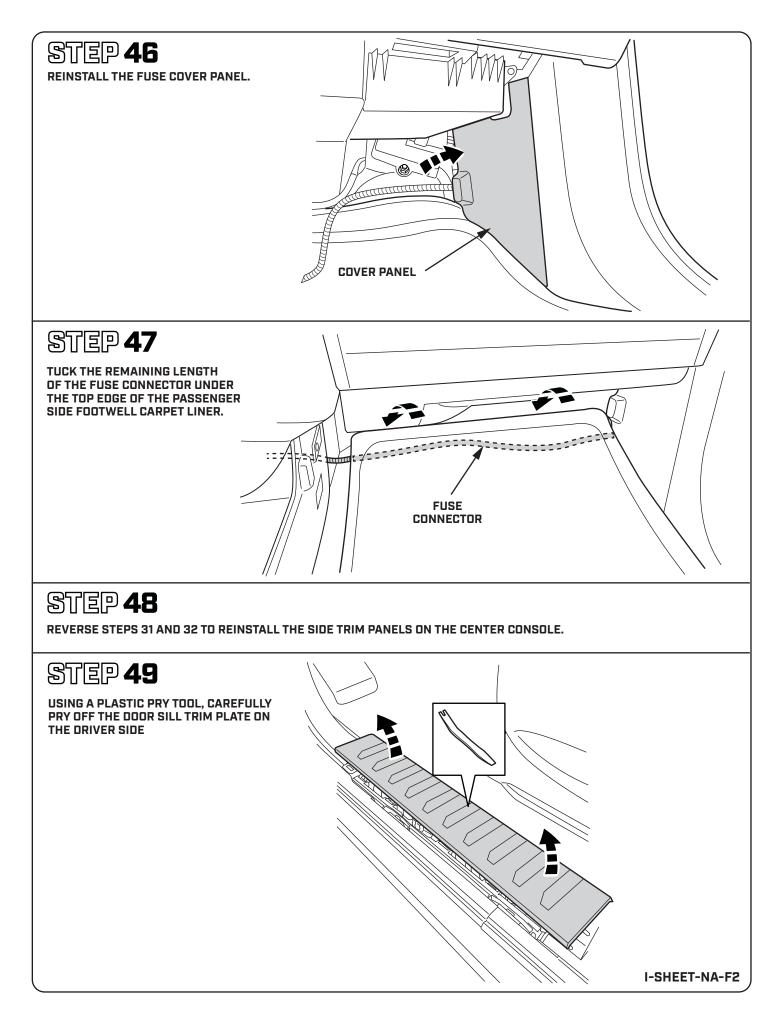


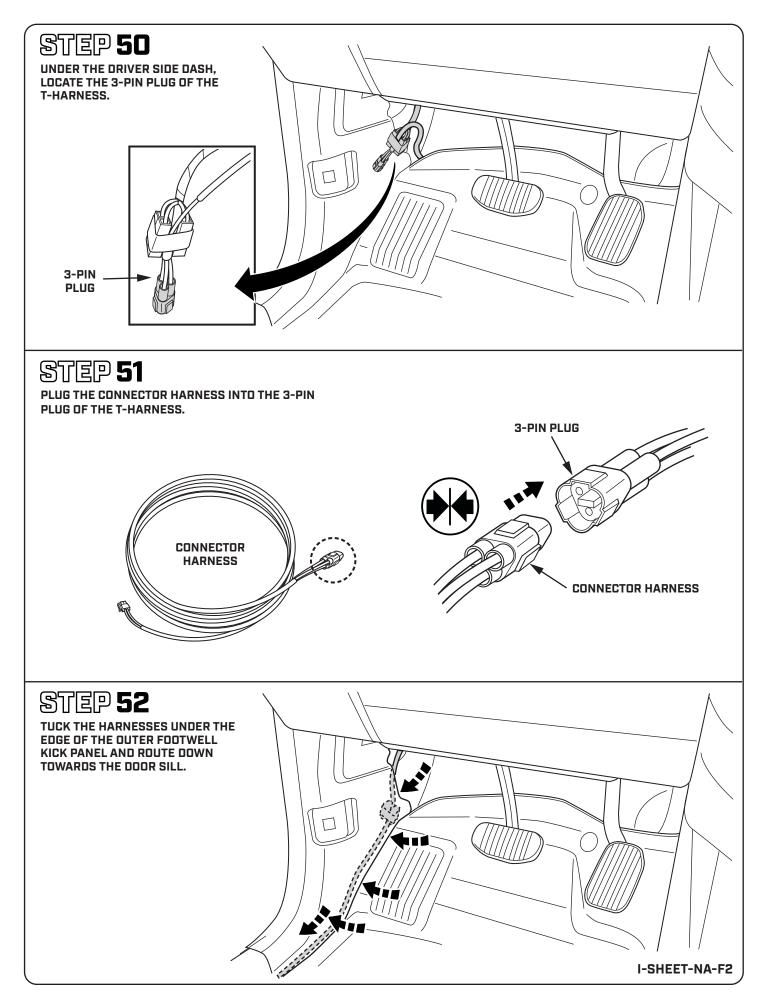


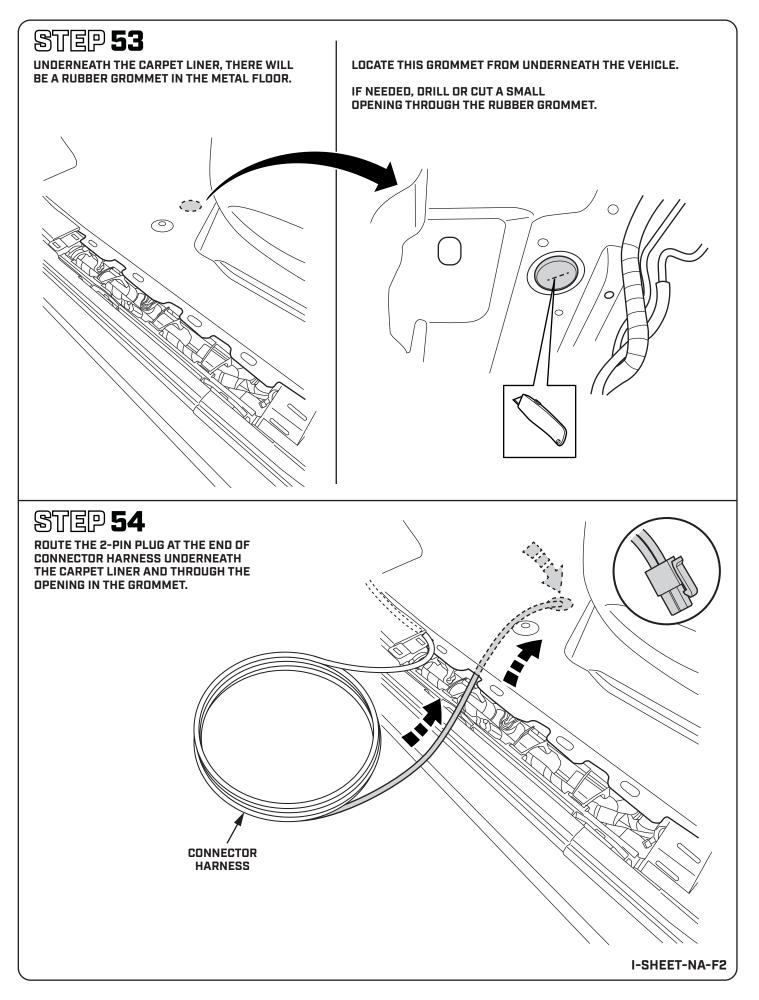


IT FROM THE FUSE PANEL.





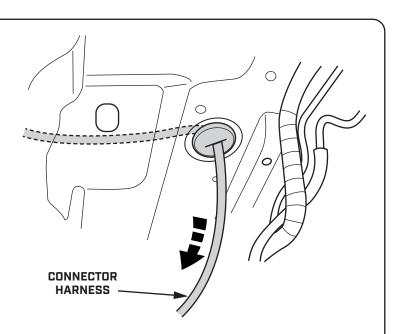




CAREFULLY PULL THE ENTIRE LENGTH OF THE CONNECTOR HARNESS DOWN THROUGH THE GROMMET.

IT IS RECOMMENDED THAT A SEALING COMPOUND BE APPLIED TO THE OPENING FOR WEATHER AND DIRT PROTECTION.

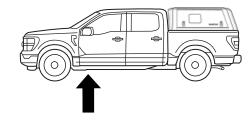


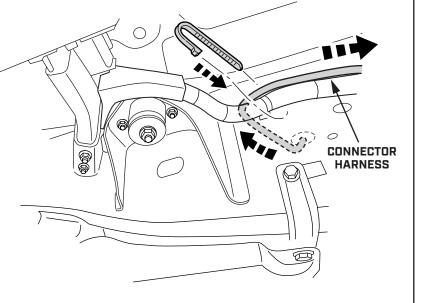


### STEP 56

FROM UNDERNEATH THE VEHICLE, BEGIN ROUTING THE CONNECTOR HARNESS OVER THE TOP OF THE DRIVER SIDE FRAME RAIL.

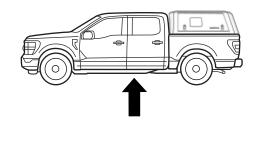
SECURE THE HARNESS ALONG THE OUTSIDE OF THE FRAME WITH CABLE TIES AS SHOWN.

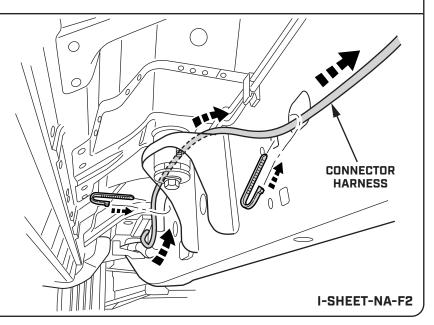


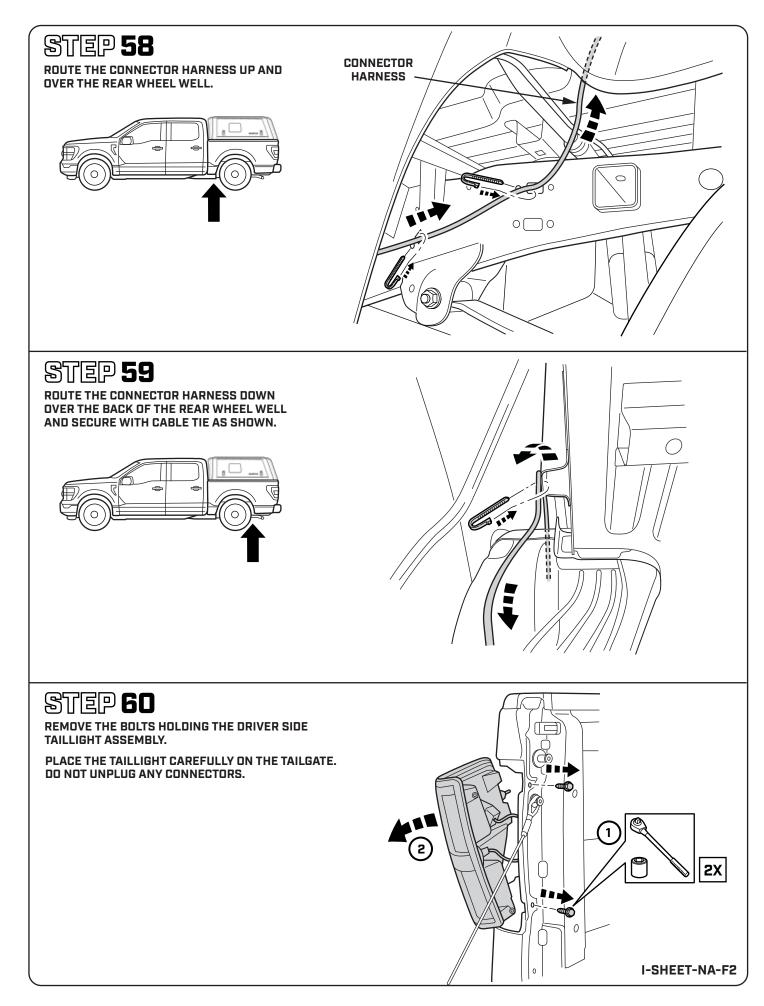


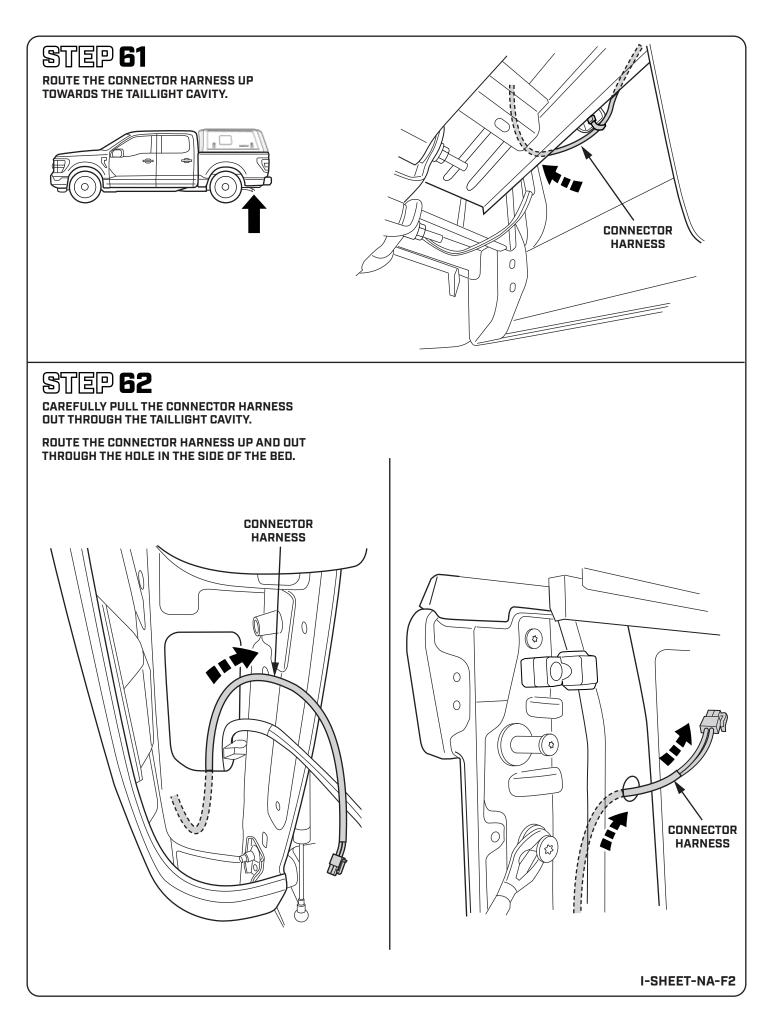
## STEP 57

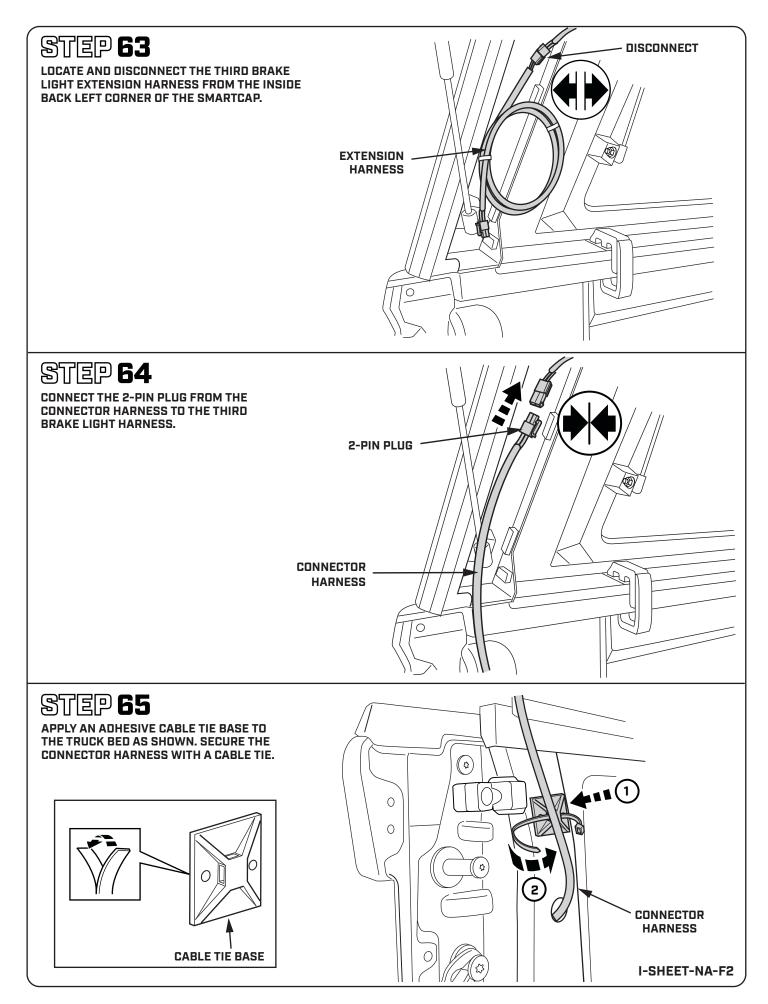
CONTINUE ROUTING THE CONNECTOR HARNESS TOWARDS THE REAR OF THE VEHICLE, SECURING TO THE VEHICLE WITH CABLE TIES AT APPROX. 6 INCH INTERVALS WHENEVER POSSIBLE.

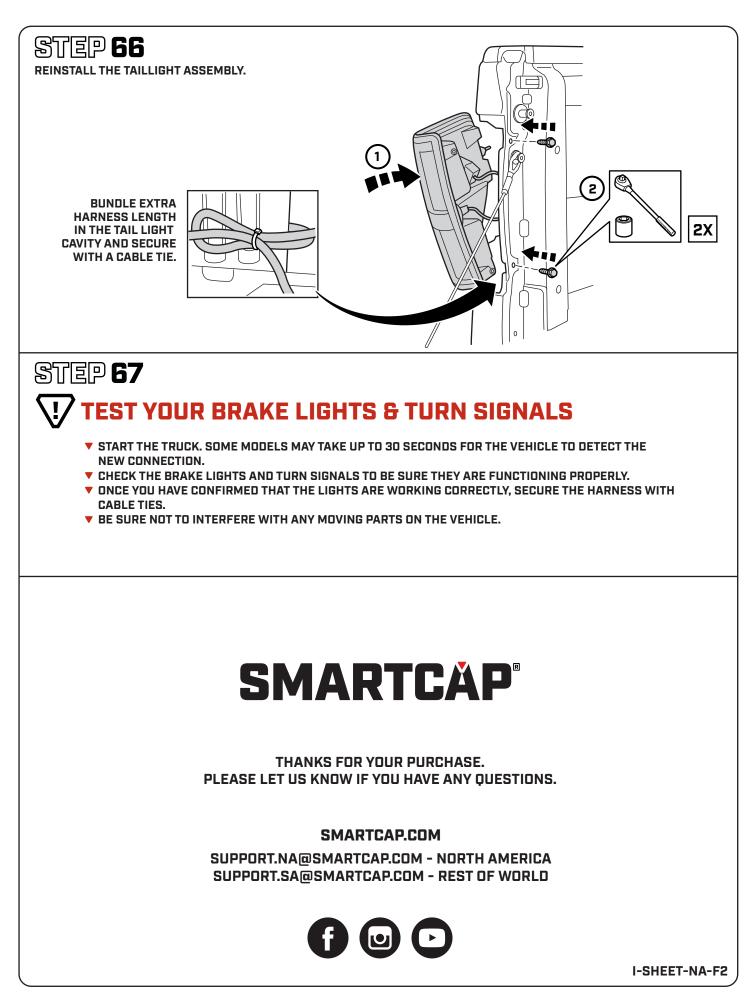


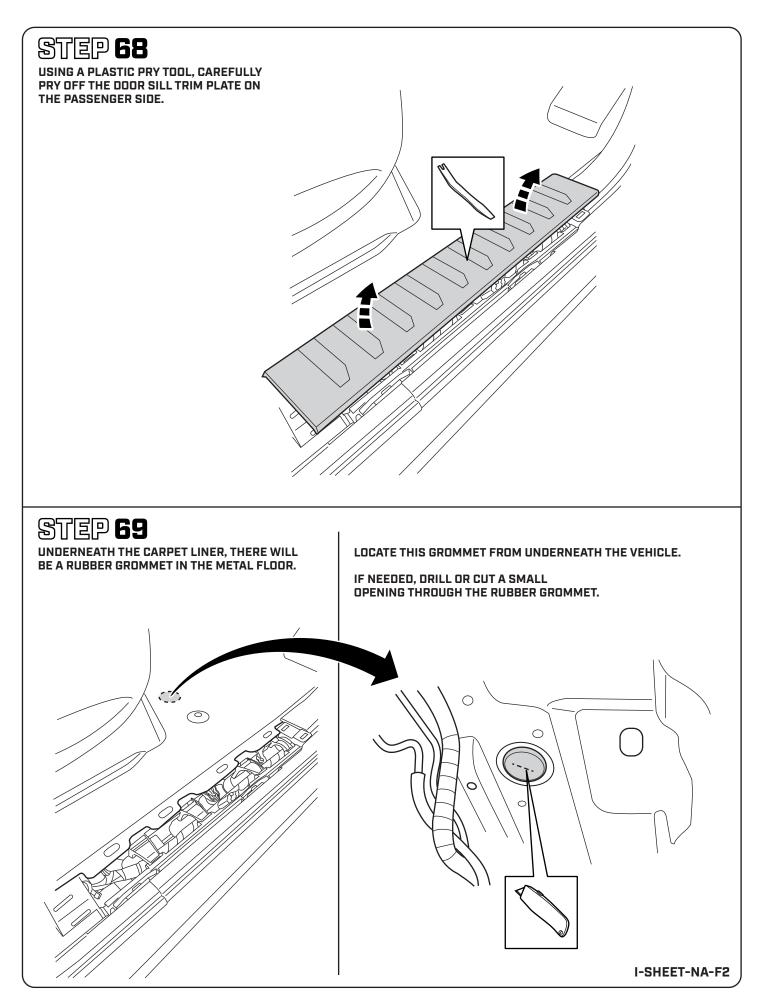


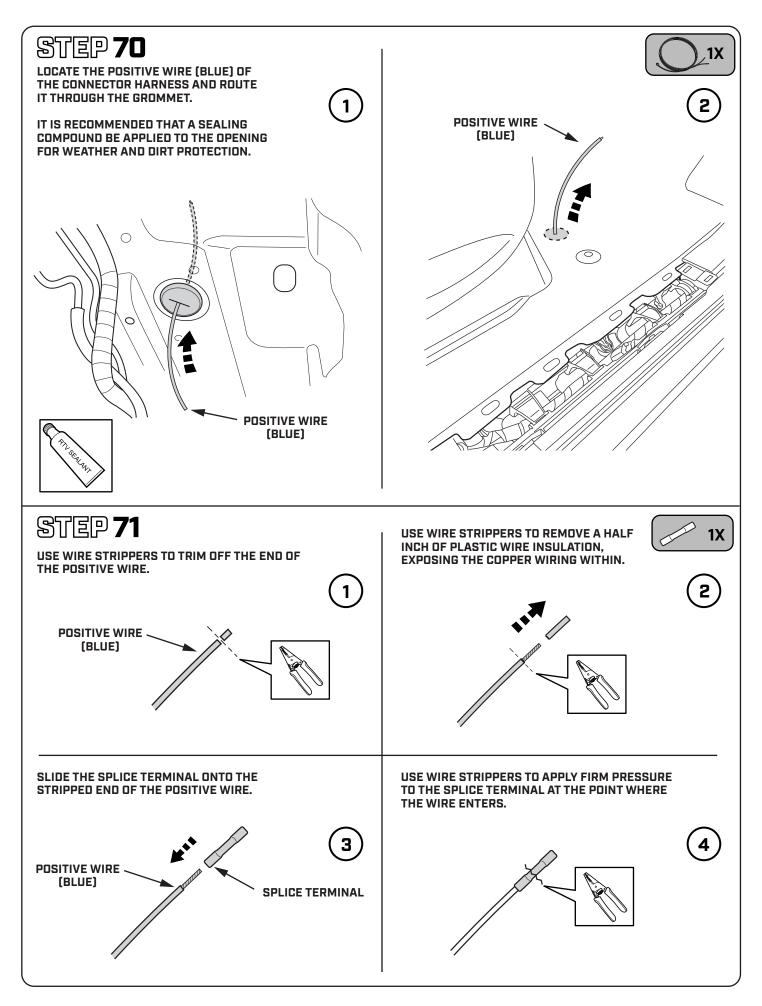


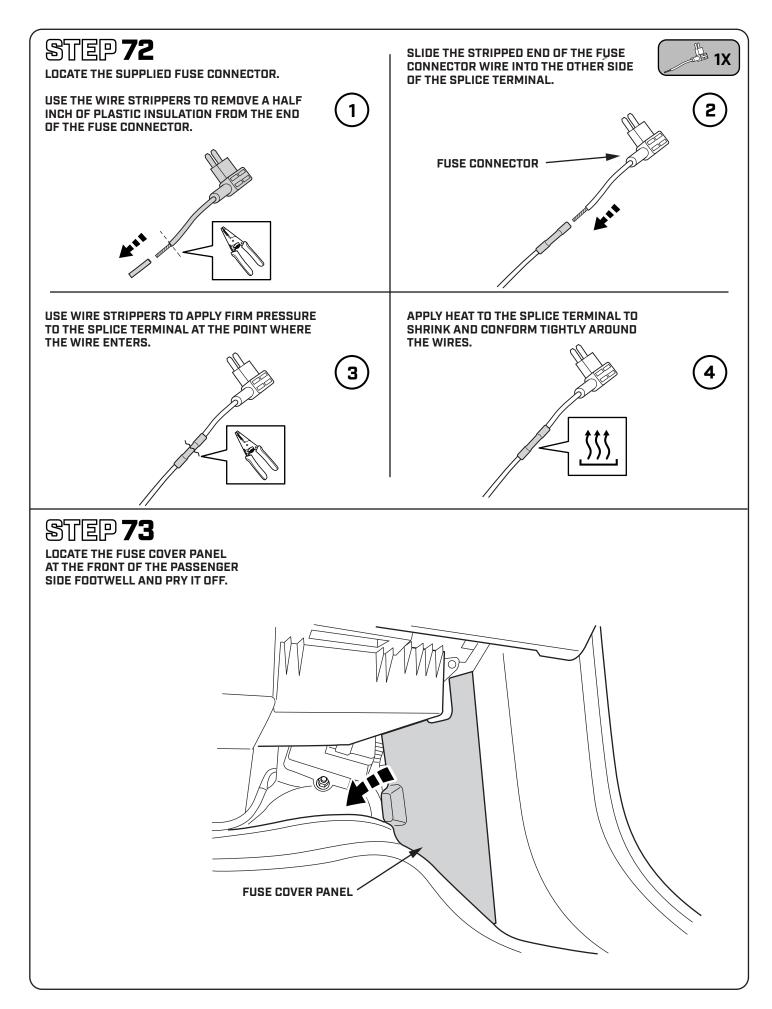






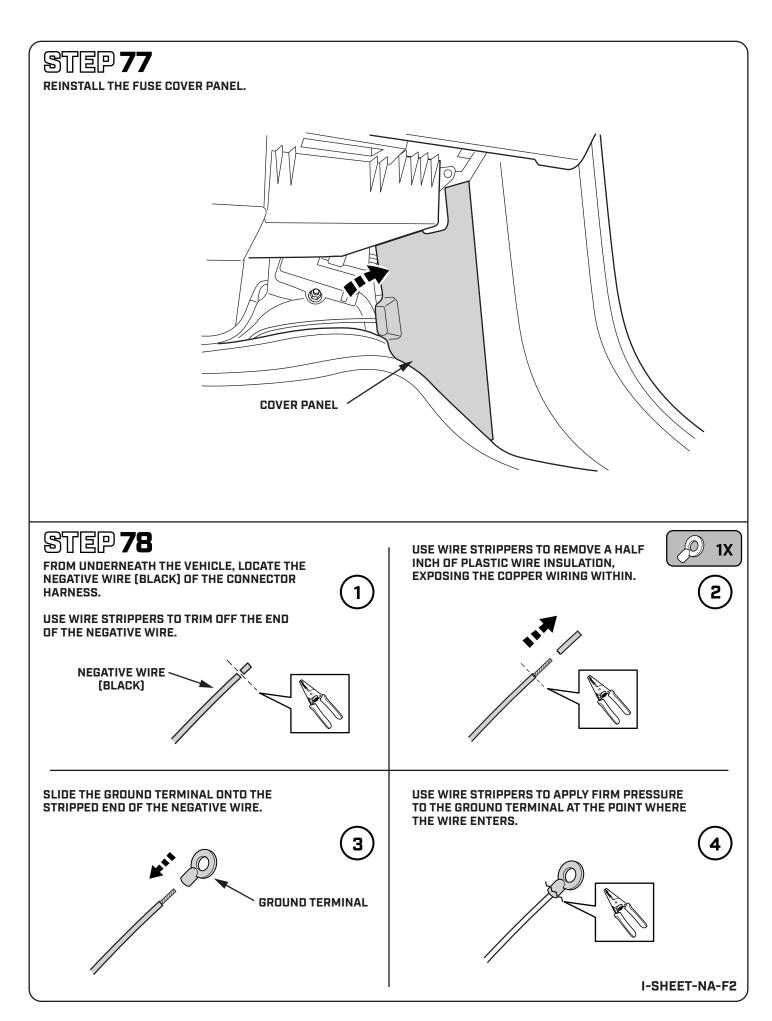






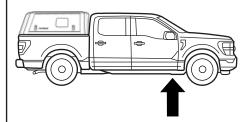
# STEP 74 LOCATE THE 5 AMP FUSE (SLOT #30) AS INDICATED AND CAREFULLY REMOVE IT FROM THE FUSE PANEL. 0 **5 AMP FUSE** STEP 76 STEP 75 PLUG THE FUSE PLUG THE 5 AMP FUSE INTO THE CONNECTOR INTO FUSE CONNECTOR AS SHOWN. THE 5 AMP SOCKET **ON THE FUSE PANEL.** PLUGGING THE FUSE INTO THE INCORRECT SLOT WILL RESULT IN THIRD BRAKE LIGHT FAILURE I ()0 FUSE CONNECTOR FUSE CONNECTOR

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FROM UNDERNEATH THE VEHICLE, SECURE THE NEGATIVE WIRE OF THE CONNECTOR HARNESS TO THE CHASSIS AT A SUITABLE LOCATION UNDER THE VEHICLE.

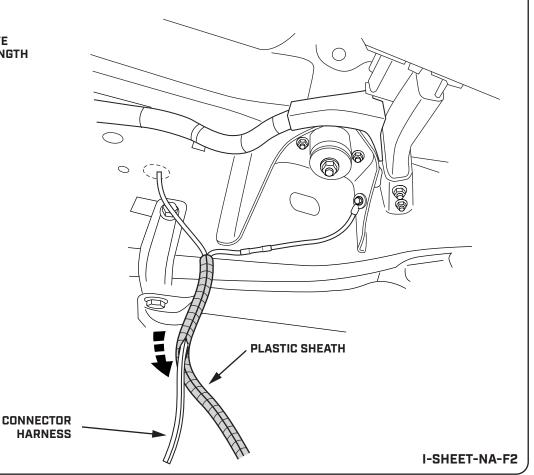


 NEGATIVE WIRE

(BLACK)

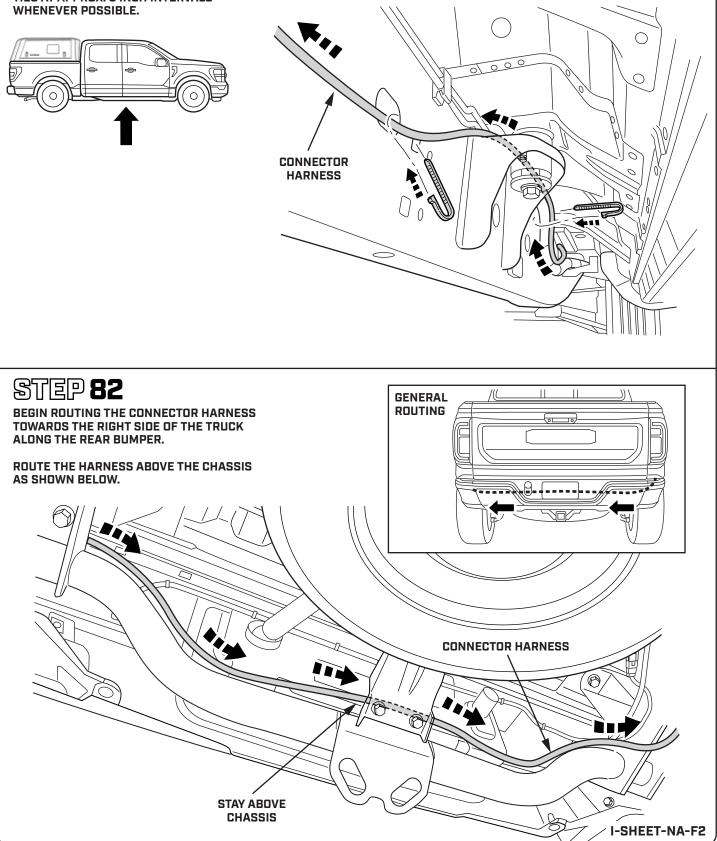
### STEP **80**

APPLY THE PLASTIC PROTECTIVE SHEATH ALONG THE ENTIRE LENGTH OF THE CONNECTOR HARNESS.



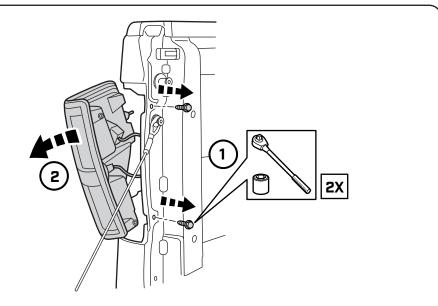
ROUTE THE CONNECTOR HARNESS TOWARDS THE REAR OF THE VEHICLE, ALONG THE FRAME OF THE CHASSIS.

### SECURING TO THE VEHICLE WITH CABLE TIES AT APPROX. 6 INCH INTERVALS WHENEVER POSSIBLE.



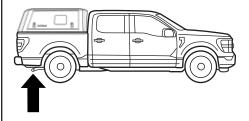
REMOVE THE BOLTS HOLDING THE DRIVER SIDE TAILLIGHT ASSEMBLY.

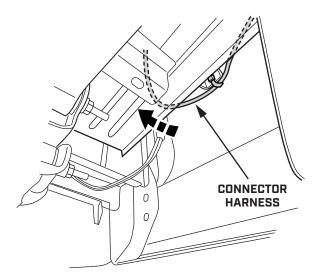
PLACE THE TAILLIGHT CAREFULLY ON THE TAILGATE. DO NOT UNPLUG ANY CONNECTORS.





ROUTE THE CONNECTOR HARNESS UP TOWARDS THE TAILLIGHT CAVITY.





### STEP 85

### CAREFULLY PULL THE CONNECTOR HARNESS OUT THROUGH THE TAILLIGHT CAVITY.

### ROUTE THE CONNECTOR HARNESS UP AND OUT THROUGH THE HOLE IN THE SIDE OF THE BED.

